

Closure Application Guide

Food & Beverage Closures

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| | Description and Code 28 mm 1881 PCO Grip B0207 | Torque (Newton meters) Application Torque: 1.4 - 1.5 Nm Removal Torque: 0.8 - 1.6 Nm |
| | Description and Code 38 mm CM PET B0300 | Torque (Newton meters) Application Torque: 1.2 - 1.5 Nm Removal Torque: 0.2 - 0.8 Nm |
| | Description and Code 38 mm C3 Dairy B0433 | Torque (Newton meters) Application Torque: 1 - 1.2 Nm Removal Torque: 0.3 - 0.5 Nm |
| | Description and Code 38 mm C5 Dairy B0434 | Torque (Newton meters) Application Torque: 1 - 1.1 Nm Removal Torque: 0.3 - 0.5 Nm |
| | Description and Code 38 mm Sports B0360 | Torque (Newton meters) Application Torque: 1.2 - 1.8 Nm Removal Torque: 0.6 - 1.2 Nm |
| | Description and Code 38 mm Brew B0415 | Torque (Newton meters) Application Torque: max 1.4 Nm Removal Torque: 0.2 - 0.4 Nm |
| | Description and Code 46 mm PET B0302 | Torque (Newton meters) Application Torque: 2.5 - 3 Nm Removal Torque: 1 - 1.5 Nm |
| | Description and Code 56 mm Brew B0425 | Torque (Newton meters) Application Torque: 1.5 - 2 Nm |



| Description and Code | Torque (Newton meters) |
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| 70 mm PET Jar Lid Plug Seal: B0317 Wad Seal: B0319 | Application Torque: 1.5 Nm Removal Torque: 2.7 - 3.5 Nm |

Industrial Closures



| Description and Code | Torque (Newton meters) |
|----------------------|--|
| 28 mm GP B0411 | Application Torque: 1 - 1.1 Nm Removal Torque: 0.7 - 1 Nm |



| Description and Code | Torque (Newton meters) |
|---------------------------|--|
| 38 mm Industrial B0418 | Application Torque: 2.6 - 3 Nm Removal Torque: 1.3 - 1.8 Nm |



| Description and Code | Torque (Newton meters) |
|----------------------|--|
| 38 mm CRC B0216 | Application Torque: 2.2 - 2.4 Nm Removal Torque: 1 - 1.5 Nm |



| Description and Code | Torque (Newton meters) |
|--------------------------|--|
| 40 mm Motor Oil B0335 | Application Torque: 2.8 - 3.2 Nm Removal Torque: 1.4 - 2 Nm |



| Description and Code | Torque (Newton meters) |
|---------------------------|---|
| 56 mm Industrial B0421 | Application Torque: 8 - 10 Nm Removal Torque: 4 - 6 Nm |



| Description and Code | Torque (Newton meters) |
|---------------------------|---|
| 60 mm Industrial B0426 | Application Torque: 8 - 10 Nm Removal Torque: 4 - 6 Nm |



| Description and Code | Torque (Newton meters) |
|----------------------|-------------------------------|
| 64 mm Agri B0311 | Application Torque: 8 - 10 Nm |